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JAMES R. WILLIAMS
REGISTERED PATENT ATTORNEY
3103 Wilmington Road
New Castle, PA 16105 USA

TEL: 724-965-1095
FAX: 724-247-1049

MOBILE: 724-944-3452
EMAIL: jrwlaw@adelphia.net

Total pages: 6

TO : Mail Stop Amendment
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Examiner :
Art Unit :
FAX : 571-273-8300

FROM : James R. Williams
DATE : 11 Oct 2006
SUBJECT : Second Preliminary Amendment
US 10/594 209
Inventor: RANCOULE
Attorney Docket No.: 1468 (06-62)

This transmission includes:

- 1) Fax cover sheet (1 page);
- 2) Transmittal form, sb21 (1 page); and
- 3) Second Preliminary Amendment (4 pages).

Respectfully submitted,



James R. Williams
Reg. No. 43,268
Attorney for Applicant

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OCT 11 2006

PTO/SB/21 (09-04)


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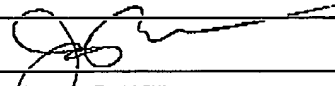
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TRANSMITTAL FORM <i>(to be used for all correspondence after initial filing)</i>	Application Number	10/594 209	
	Filing Date	25 Sep 2006	
	First Named Inventor	RANCOULE	
	Art Unit		
	Examiner Name		
Total Number of Pages in This Submission	5	Attorney Docket Number	1468 (06-62)

ENCLOSURES (Check all that apply)		
<input type="checkbox"/> Fee Transmittal Form <input type="checkbox"/> Fee Attached <input checked="" type="checkbox"/> Amendment/Reply <input type="checkbox"/> After Final <input type="checkbox"/> Affidavits/declaration(s) <input type="checkbox"/> Extension of Time Request <input type="checkbox"/> Express Abandonment Request <input type="checkbox"/> Information Disclosure Statement <input type="checkbox"/> Certified Copy of Priority Document(s) <input type="checkbox"/> Reply to Missing Parts/Incomplete Application <input type="checkbox"/> Reply to Missing Parts under 37 CFR 1.52 or 1.53	<input type="checkbox"/> Drawing(s) <input type="checkbox"/> Licensing-related Papers <input type="checkbox"/> Petition <input type="checkbox"/> Petition to Convert to a Provisional Application <input type="checkbox"/> Power of Attorney, Revocation <input type="checkbox"/> Change of Correspondence Address <input type="checkbox"/> Terminal Disclaimer <input type="checkbox"/> Request for Refund <input type="checkbox"/> CD, Number of CD(s) _____ <input type="checkbox"/> Landscape Table on CD	<input type="checkbox"/> After Allowance Communication to TC <input type="checkbox"/> Appeal Communication to Board of Appeals and Interferences <input type="checkbox"/> Appeal Communication to TC (Appeal Notice, Brief, Reply Brief) <input type="checkbox"/> Proprietary Information <input type="checkbox"/> Status Letter <input type="checkbox"/> Other Enclosure(s) (please identify below):
Remarks Second Preliminary Amendment		

SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT			
Firm Name	James R. Williams		
Signature			
Printed name	James R. Williams		
Date	11 Oct 2006	Reg. No.	43,268

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Inventor)	RANCOULE
)	
Title)	Refractory Article for Guiding or Conveying a Solidified
)	Material and Process for the Manufacture Thereof
)	
US Serial No.)	10/594,209
)	
US Filing Date)	25 Sep 2006
)	
Priority Application)	EP 04447084.7
)	
Priority Filing Date)	02 Apr 2004
)	
Int'l Application No.)	PCT/BE2005/000045
)	
Int'l Filing Date)	01 Apr 2005
)	
Attorney Docket No.)	1468 (06-62)

Commissioner for Patents
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SECOND PRELIMINARY AMENDMENT

This is a second preliminary amendment. A first preliminary amendment was filed with the application.

Please amend the claims as indicated on the attached sheets. Applicants request early and favorable action on pending claims 9-18.